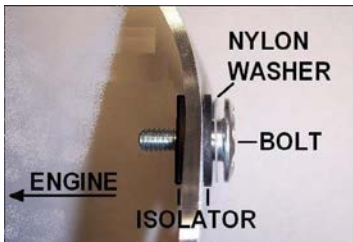




## Part # 10-780 Skid Plate Instructions

USE SOME FORM OF THREAD LOCKING COMPOUND ON THE FASTENERS. #242 BLUE LOC-TITE IS RECOMMENDED.  
Remove Engine Guard.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.  
DO NOT use tools when performing this step to avoid damaging the isolators-i.e. **no screwdrivers!**  
Place a nylon washer on each front bolt.  
Insert the bolts w/nylon washers into the isolators.



### FRONT ASSEMBLY EXAMPLE

Place the one-piece front bracket on the frame rails in its approximate location.  
Position the skid plate into place and thread the rear bolt in 4-5 turns.  
Slide the front bracket into position and thread the bolts into the front bracket 4-5 turns.  
Apply pressure to the skid plate so it's up against the frame rails and tighten all three all three bolts 9 to 12 ft/lbs.